

**InLube® POMCGF20TF15**

Americhem - Acetal (POM) Copolymer

## General Information

**Product Description**

20% GLASS FIBER REINFORCED 15% PTFE LUBRICATED COPOLYMER ACETAL

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Additive	• PTFE Lubricant: 15%		
Features	• Chemical Resistant	• Good Mold Release	• Low Friction
	• Filled	• High Stiffness	• Lubricated
	• Good Dimensional Stability	• High Strength	• Wear Resistant
Uses	• Consumer Applications	• Engineering Parts	• Industrial Applications
	• Electrical/Electronic Applications	• Household Goods	• Office Automation Equipment
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties <sup>1</sup>

	Nominal Value	Unit	Test Method
<b>Physical</b>			
Density / Specific Gravity	1.63		ASTM D792
Specific Volume	17.0	in <sup>3</sup> /lb	
Molding Shrinkage - Flow	7.0E-3 to 9.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
<b>Mechanical</b>			
Tensile Strength	16000	psi	ASTM D638
Tensile Elongation (Yield)	2.0 to 3.0	%	ASTM D638
Flexural Modulus	900000	psi	ASTM D790
Flexural Strength	21000	psi	ASTM D790
<b>Impact</b>			
Notched Izod Impact (0.125 in)	1.2	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	8.0	ft·lb/in	ASTM D4812
<b>Thermal</b>			
Deflection Temperature Under Load (264 psi, Unannealed)	300	°F	ASTM D648
CLTE - Flow	3.3E-5	in/in/°F	ASTM D696
<b>Electrical</b>			
Surface Resistivity	1.0E+17	ohms	
<b>Flammability</b>			
Flame Rating (0.06 in)	HB		UL 94

## Processing Information

	Nominal Value	Unit
<b>Injection</b>		
Drying Temperature	180	°F
Drying Time	4.0	hr
Processing (Melt) Temp	375 to 410	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	30 to 60	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

