

InElec® POMCAS

Americhem - Acetal (POM) Copolymer

General Information
Product Description

Polyoxymethylene (Acetal) Copolymer, with permanent antistat.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Additive	• Antistatic		
Features	• Permanent Antistatic		
Uses	• Consumer Applications	• Engineering Parts	• Office Automation Equipment
	• Electrical/Electronic Applications	• Industrial Applications	
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.35		ASTM D792
Molding Shrinkage - Flow	0.018 to 0.020	in/in	ASTM D955
Mechanical			
Tensile Modulus	410000	psi	ASTM D638
Tensile Strength	9000	psi	ASTM D638
Tensile Elongation (Yield)	5.0 to 15	%	ASTM D638
Flexural Modulus	380000	psi	ASTM D790
Flexural Strength	11800	psi	ASTM D790
Impact			
Notched Izod Impact (0.125 in)	1.0	ft·lb/in	ASTM D256
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	212	°F	ASTM D648

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	180	°F
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	400 to 430	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	30 to 60	rpm

