

InLube® POMHTF20

Americhem - Acetal (POM) Homopolymer

General Information
Product Description

INLUBE POMHTF20 IS A 20% PTFE LUBRICATED ACETAL HOMOPOLYMER

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• PTFE Lubricant: 20%		
Features	• Chemical Resistant • Good Mold Release	• Low Friction • Lubricated	• Wear Resistant
Uses	• Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Household Goods	• Industrial Applications • Office Automation Equipment
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.53		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.018 to 0.023	in/in	ASTM D955
Water Absorption (Equilibrium)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	350000	psi	ASTM D638
Tensile Strength	7000	psi	ASTM D638
Tensile Elongation (Yield)	10 to 15	%	ASTM D638
Flexural Modulus	300000	psi	ASTM D790
Flexural Strength (Yield)	9500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.0	ft·lb/in	ASTM D256
Unnotched Izod Impact	10 to 12	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	204	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+17	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180	°F
Drying Time	4.0	hr
Processing (Melt) Temp	390 to 410	°F
Mold Temperature	180 to 220	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

