

InStruc® POMHGF13

Americhem - Acetal (POM) Homopolymer

General Information
Product Description

13% GLASS FIBER REINFORCED HOMOPOLYMER ACETAL

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 13% Filler by Weight		
Features	• Filled • Good Dimensional Stability	• High Stiffness • High Strength	
Uses	• Closures • Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Household Goods • Industrial Applications	• Office Automation Equipment • Window & Door Components
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.51		ASTM D792
Molding Shrinkage - Flow	4.0E-3 to 8.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	730000	psi	ASTM D638
Tensile Strength	7700	psi	ASTM D638
Tensile Elongation (Yield)	6.0 to 8.0	%	ASTM D638
Flexural Modulus	680000	psi	ASTM D790
Flexural Strength	8800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	0.90	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	315	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	ASTM D257

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180	°F
Drying Time	4.0	hr
Processing (Melt) Temp	375 to 410	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	30 to 60	rpm

