

**Plaslube® POM CO AF10 TF15**

Techmer Polymer Modifiers - Acetal (POM) Copolymer

## General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Additive	• Aramid Resin Lubricant: 10% • PTFE Lubricant: 15%
Features	• Copolymer • Low Friction • Lubricated • Wear Resistant
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.49		ASTM D792
Molding Shrinkage - Flow (0.125 in)	8.0E-3 to 0.018	in/in	ASTM D955
Water Absorption (24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	8800	psi	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	450000	psi	ASTM D790
Flexural Strength	11000	psi	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.12		
vs. Steel - Static	0.070		
Wear Factor	13	10 <sup>-4</sup> -10 <sup>-5</sup> in <sup>3</sup> ·min/ft·lb·hr	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.5	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	107		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	320	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	310	°F	ASTM D648
CLTE - Flow	3.0E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	450	V/mil	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

## Processing Information

Injection	Nominal Value	Unit
Drying Temperature	160	°F
Drying Time	1.0	hr
Rear Temperature	350 to 380	°F
Middle Temperature	370 to 410	°F
Front Temperature	360 to 390	°F
Nozzle Temperature	350 to 400	°F
Processing (Melt) Temp	380 to 420	°F
Mold Temperature	180 to 250	°F

