

Plaslube® POM HO TL20 BK

Techmer Polymer Modifiers - Acetal (POM) Homopolymer

General Information
General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Lubricant
Features	• Lubricated
Appearance	• Black • Black
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.50		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	7700	psi	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	150	°F
Drying Time	2.0 to 3.0	hr
Rear Temperature	360 to 390	°F
Middle Temperature	370 to 400	°F
Front Temperature	380 to 410	°F
Nozzle Temperature	390 to 420	°F
Processing (Melt) Temp	365 to 415	°F
Mold Temperature	75 to 150	°F
Injection Rate	Slow	
Back Pressure	0.00 to 50.0	psi
Screw Speed	Slow-Moderate	

Notes
¹ Typical properties: these are not to be construed as specifications.
