

**TENAC™-C Z3513**

Asahi Kasei Corporation - Acetal (POM) Copolymer

**General Information**
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Material Status	<ul style="list-style-type: none"> <li>Commercial: Active</li> </ul>
Availability	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Asia Pacific</li> <li>Europe</li> <li>Latin America</li> <li>North America</li> </ul>
Features	<ul style="list-style-type: none"> <li>Creep Resistant</li> <li>Fatigue Resistant</li> <li>Good Weather Resistance</li> <li>High Viscosity</li> <li>Low VOC</li> <li>UV Resistant</li> </ul>
Uses	<ul style="list-style-type: none"> <li>Automotive Applications</li> <li>Engineering Parts</li> <li>Gears</li> <li>Housings</li> </ul>
Automotive Specifications	<ul style="list-style-type: none"> <li>GM GMW22P-POM-C1UD</li> </ul>
Part Marking Code (ISO 11469)	<ul style="list-style-type: none"> <li>&gt;POM&lt;</li> </ul>

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.41		ASTM D792
Density	1.41	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage - Flow	0.016 to 0.020	in/in	Internal Method
Water Absorption (24 hr, 73°F, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	363000	psi	ISO 527-1
Tensile Strength	8990	psi	ASTM D638
Tensile Stress (Yield)	8990	psi	ISO 527-2
Tensile Elongation (Break)	35	%	ASTM D638
Nominal Tensile Strain at Break	40	%	ISO 527-2
Flexural Modulus	355000	psi	ASTM D790
Flexural Modulus	348000	psi	ISO 178
Flexural Strength	12800	psi	ASTM D790
Taber Abrasion Resistance	14.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.8	ft·lb/in <sup>2</sup>	ISO 179
Notched Izod Impact	1.8	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	78		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	199	°F	ISO 75-2/A
CLTE - Flow	5.6E-5	in/in/°F	ASTM D696
CLTE - Flow	5.6E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16 to 1.0E+17	ohms	ASTM D257
Volume Resistivity (73°F)	1.0E+15 to 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	480	V/mil	ASTM D149
Arc Resistance	250	sec	ASTM D495

**Processing Information**

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	176 to 194	°F
Drying Time - Hot Air Dryer	3.0 to 4.0	hr
Processing (Melt) Temp	356 to 410	°F
Mold Temperature	> 140	°F

