

**HiFill® MX Blend PP 098918**

 Techmer Polymer Modifiers - *Polypropylene*
**General Information**
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Material Status	• Commercial: Active
Availability	• North America
Additive	• Chemical Blowing (Foam) Agent
Processing Method	• Injection Molding

**Processing Information**

<b>Injection</b>	<b>Nominal Value</b>	<b>Unit</b>
Drying Temperature	150	°F
Drying Time	2.0 to 3.0	hr
Rear Temperature	300 to 320	°F
Middle Temperature	350 to 400	°F
Front Temperature	350 to 400	°F
Nozzle Temperature	350 to 390	°F
Processing (Melt) Temp	350 to 400	°F
Mold Temperature	50 to 150	°F
Injection Rate	Fast	
Back Pressure	0.00 to 50.0	psi
Screw Speed	Slow-Moderate-Fast	

