

HiFill FR® PP CO FR HS

 Techmer Polymer Modifiers - *Polypropylene Copolymer*
General Information
General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Heat Stabilizer
Features	• Copolymer • Flame Retardant • Heat Stabilized
UL File Number	• E157318
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.33		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.016	in/in	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Mechanical			
Tensile Strength (Yield)	3000	psi	ASTM D638
Tensile Elongation (Yield)	100	%	ASTM D638
Flexural Modulus	150000	psi	ASTM D790
Flexural Strength	4500	psi	ASTM D790
Impact			
Notched Izod Impact (73°F, 0.125 in)	2.0	ft·lb/in	ASTM D256
Hardness			
Rockwell Hardness (R-Scale)	80		ASTM D785
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	135	°F	ASTM D648
CLTE - Flow	3.6E-5	in/in/°F	ASTM D696
Electrical			
Surface Resistivity	1.0E+14	ohms	ASTM D257
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	500	V/mil	ASTM D149
Flammability			
Flame Rating (0.12 in)	V-0		UL 94

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	170	°F
Drying Time	2.0 to 3.0	hr
Rear Temperature	420 to 460	°F
Middle Temperature	420 to 460	°F
Front Temperature	420 to 460	°F
Processing (Melt) Temp	390 to 440	°F
Mold Temperature	80 to 120	°F
Back Pressure	50.0 to 100	psi
Screw Speed	30 to 60	rpm

