

HiFill® PP GB10

Techmer Polymer Modifiers - *Polypropylene*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Bead, 10% Filler by Weight
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.970		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.018	in/in	ASTM D955
Water Absorption (24 hr)	0.010	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	4000	psi	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	200000	psi	ASTM D790
Flexural Strength	5000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	0.50	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	92		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	230	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	135	°F	ASTM D648
Melting Temperature	338	°F	
CLTE - Flow	3.8E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	500	V/mil	ASTM D149

Notes

¹ Typical properties: these are not to be construed as specifications.

