

HiFill® PP GF50 CC HF BK

Techmer Polymer Modifiers - *Polypropylene*

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 50% Filler by Weight
Features	• Chemically Coupled
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.32		ASTM D792
Molding Shrinkage - Flow (0.125 in)	3.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.060	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	16500	psi	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	1.30E+6	psi	ASTM D790
Flexural Strength	26000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	3.3	ft-lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	14	ft-lb/in	ASTM D4812
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	112		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	325	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	310	°F	ASTM D648
Melting Temperature	325	°F	
CLTE - Flow	1.2E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+16	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	510	V/mil	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.

