

HiFill® PP PURPLE

 Techmer Polymer Modifiers - *Polypropylene*
General Information
General

Material Status	• Commercial: Active
Availability	• North America
Appearance	• Purple
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.910		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20 to 35	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	280000	psi	ASTM D638
Tensile Strength (Yield)	4600	psi	ASTM D638
Tensile Strength (Break)	3000	psi	ASTM D638
Tensile Elongation (Break)	50	%	ASTM D638

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	150	°F
Drying Time	1.0 to 2.0	hr
Rear Temperature	440 to 480	°F
Middle Temperature	450 to 490	°F
Front Temperature	460 to 500	°F
Nozzle Temperature	460 to 500	°F
Processing (Melt) Temp	450 to 500	°F
Mold Temperature	75 to 125	°F
Injection Rate	Slow	
Back Pressure	25.0 to 75.0	psi
Screw Speed	Moderate	

Notes
¹ Typical properties: these are not to be construed as specifications.
