

**InStruc® PPGB20**

Americhem - Polypropylene

**General Information**
**Product Description**

20% GLASS BEAD REINFORCED POLYPROPYLENE

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Bead, 20% Filler by Weight		
Features	• Filled	• Good Dimensional Stability	
Uses	• Battery Cases • Closures • Connectors	• Consumer Applications • Electrical/Electronic Applications • Housings	• HVAC Applications • Industrial Applications • Industrial Parts
Forms	• Pellets		
Processing Method	• Injection Molding		

**Properties <sup>1</sup>**

	Nominal Value	Unit	Test Method
<b>Physical</b>			
Density / Specific Gravity	1.11		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.011 to 0.016	in/in	ASTM D955
Water Absorption (Equilibrium)	0.030	%	ASTM D570
<b>Mechanical</b>			
Tensile Strength	3750	psi	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	270000	psi	ASTM D790
<b>Impact</b>			
Notched Izod Impact	0.60	ft·lb/in	ASTM D256
Unnotched Izod Impact	10	ft·lb/in	ASTM D4812
<b>Thermal</b>			
Deflection Temperature Under Load (264 psi, Unannealed)	155	°F	ASTM D648
<b>Electrical</b>			
Surface Resistivity	> 1.0E+17	ohms	ASTM D257

**Processing Information**

	Nominal Value	Unit
<b>Injection</b>		
Drying Temperature	170	°F
Drying Time	2.0	hr
Processing (Melt) Temp	440	°F
Mold Temperature	100	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

