

InStruc® PPGF15MIN25CC

Americhem - Polypropylene

General Information

Product Description

15% GLASS FIBER REINFORCED AND
25% MINERAL FILLED, CHEMICALLY COUPLED POLYPROPYLENE

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight	• Mineral, 25% Filler by Weight	
Features	• Chemically Coupled • Filled	• Good Dimensional Stability • High Stiffness	• High Strength
Uses	• Battery Cases • Closures • Connectors	• Consumer Applications • Electrical/Electronic Applications • Housings	• HVAC Applications • Industrial Applications • Industrial Parts
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.23		ASTM D792
Molding Shrinkage - Flow (0.125 in)	1.0E-3 to 3.0E-3	in/in	
Water Absorption (Equilibrium)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1.00E+6	psi	ASTM D638
Tensile Strength (Break)	8000	psi	ASTM D638
Tensile Elongation (Break)	2.0 to 3.0	%	ASTM D638
Flexural Modulus	900000	psi	ASTM D790
Flexural Strength	13000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.2	ft·lb/in	ASTM D256
Unnotched Izod Impact	8.0	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	310	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+18	ohms	ASTM D257

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	170	°F
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	440	°F
Mold Temperature	100	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

