

**TAIRIPRO® K8802**

 Formosa Chemicals & Fibre Corporation - *Polypropylene Impact Copolymer*
**General Information**
**Product Description**

Injection Molding

Features: High impact strength, Excellent resistance to low temp. Brittleness, Good luster

**General**

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• High Impact Resistance	• Impact Copolymer	• Low Temperature Resistant
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520(c) 3.1a	
RoHS Compliance	• RoHS Compliant		
UL File Number	• E162823		
Processing Method	• Injection Molding		

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity <sup>2</sup>	0.902		ASTM D792
Density (73°F)	0.900	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ISO 1133
Molding Shrinkage (73°F)	1.5 to 1.9	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>3</sup> (73°F)	3840	psi	ASTM D638
Tensile Stress (73°F)	3770	psi	ISO 527-2/50
Tensile Elongation <sup>3</sup> (Break, 73°F)	> 200	%	ASTM D638
Tensile Strain (Break, 73°F)	> 200	%	ISO 527-2/50
Flexural Modulus (73°F)	156000	psi	ASTM D790
Flexural Modulus (73°F)	156000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-4°F, 0.157 in	1.8	ft·lb/in	
73°F, 0.125 in	13	ft·lb/in	
Notched Izod Impact Strength			ISO 180
0°F, 0.157 in	47	ft·lb/in <sup>2</sup>	
73°F, 0.125 in	330	ft·lb/in <sup>2</sup>	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	80		ASTM D785
Rockwell Hardness (R-Scale, 73°F)	80		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load <sup>4</sup> (66 psi, Unannealed, 0.250 in)	221	°F	ASTM D648
Deflection Temperature Under Load <sup>4</sup> (66 psi, Unannealed, 0.250 in)	221	°F	ISO 75-2/B
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in, All Color		HB	
0.06 to 0.12 in		HB	
0.12 in, All Color		HB	

**Processing Information**


Injection	Nominal Value	Unit
Mold Temperature	86 to 122	°F
Injection Pressure	427 to 853	psi

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 23°C

<sup>3</sup> 2.0 in/min

<sup>4</sup> 120°C/h

