

TAIRIPRO® K8025

Formosa Chemicals & Fibre Corporation - Polypropylene Impact Copolymer

General Information

Product Description

Injection Molding

Features: High impact strength, High fluidity

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• High Flow	• High Impact Resistance	• Impact Copolymer
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520(c) 3.1a	
RoHS Compliance	• RoHS Compliant		
UL File Number	• E162823		
Processing Method	• Injection Molding		

 Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	0.902		ASTM D792
Density (73°F)	0.900	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	28	g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	28	g/10 min	ISO 1133
Molding Shrinkage - Flow (73°F)	0.014 to 0.018	in/in	Internal Method
Molding Shrinkage (73°F)	1.4 to 1.8	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ³ (73°F)	3270	psi	ASTM D638
Tensile Stress (73°F)	3190	psi	ISO 527-2/50
Tensile Elongation ³ (Break, 73°F)	> 200	%	ASTM D638
Tensile Strain (Break, 73°F)	> 200	%	ISO 527-2/50
Flexural Modulus (73°F)	156000	psi	ASTM D790
Flexural Modulus (73°F)	156000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-4°F, 0.157 in	1.1	ft·lb/in	
73°F, 0.125 in	2.3	ft·lb/in	
Notched Izod Impact Strength			ISO 180
0°F, 0.157 in	29	ft·lb/in ²	
73°F, 0.125 in	59	ft·lb/in ²	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	80		ASTM D785
Rockwell Hardness (R-Scale, 73°F)	80		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁴ (66 psi, Unannealed, 0.250 in)	230	°F	ASTM D648
Deflection Temperature Under Load ⁴ (66 psi, Unannealed, 0.250 in)	230	°F	ISO 75-2/B
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in, All Color)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Mold Temperature	86 to 122	°F



Injection Pressure

427 to 853 psi

Notes

¹ Typical properties: these are not to be construed as specifications.

² 23°C

³ 2.0 in/min

⁴ 120°C/h

