

TAIRIPRO® K4715

 Formosa Chemicals & Fibre Corporation - *Polypropylene Random Copolymer*
General Information
Product Description

Injection Molding

Features: Super high clarity, Anti-static,

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Antistatic	• High Clarity	• Random Copolymer
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520(c) 3.1a	
RoHS Compliance	• RoHS Compliant		
UL File Number	• E162823		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	0.902		ASTM D792
Density (73°F)	0.900	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	18	g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	18	g/10 min	ISO 1133
Molding Shrinkage (73°F)	1.5 to 2.0	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ³ (73°F)	4410	psi	ASTM D638
Tensile Stress (73°F)	4350	psi	ISO 527-2/50
Tensile Elongation ³ (Break, 73°F)	> 200	%	ASTM D638
Tensile Strain (Break, 73°F)	> 200	%	ISO 527-2/50
Flexural Modulus (73°F)	164000	psi	ASTM D790
Flexural Modulus (73°F)	163000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
73°F, 0.125 in	1.1	ft·lb/in	
73°F, 0.157 in	1.1	ft·lb/in	
Notched Izod Impact Strength			ISO 180
73°F, 0.125 in	28	ft·lb/in ²	
73°F, 0.157 in	28	ft·lb/in ²	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	95		ASTM D785
Rockwell Hardness (R-Scale, 73°F)	95		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁴ (66 psi, Unannealed, 0.250 in)	203	°F	ASTM D648
Deflection Temperature Under Load ⁴ (66 psi, Unannealed, 0.250 in)	203	°F	ISO 75-2/B
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in, All Color	HB		
0.06 to 0.12 in	HB		
0.12 in, All Color	HB		

Processing Information


Injection	Nominal Value	Unit
Mold Temperature	86 to 122	°F
Injection Pressure	569 to 1280	psi

Notes

¹ Typical properties: these are not to be construed as specifications.

² 23°C

³ 2.0 in/min

⁴ 120°C/h

