

InLube® PPAGF30TF10HW

Americhem - Polyphthalamide

General Information

Product Description

30% GLASS FIBER REINFORCED 10% PTFE LUBRICATED HOT WATER MOLDABLE PPA

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• PTFE Lubricant: 10%		
Features	• Chemical Resistant • Filled • Good Dimensional Stability • Good Mold Release	• High Stiffness • High Strength • Hot Water Moldability • Low Friction	• Lubricated • Wear Resistant
Uses	• Aerospace Applications • Connectors • Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Industrial Applications • Industrial Parts • Metal Replacement	• Military/Defense Applications • Oil/Gas Applications • Outdoor Applications • Semiconductor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.51		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 4.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	22500	psi	ASTM D638
Tensile Elongation (Yield)	1.0 to 3.0	%	ASTM D638
Flexural Modulus	1.40E+6	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.7	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	8.0	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	500	°F	ASTM D648
CLTE - Flow	1.5E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+17	ohms	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	275	°F
Drying Time	4.0	hr
Processing (Melt) Temp	625	°F
Mold Temperature	175 to 200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

