

**LATIGLOSS 57 G/60 F2**

 LATI INDUSTRIA TERMOPLASTICI SPA - *Polyphthalamide*
**General Information**
**Product Description**

Product with high mechanical properties and exceptional surface finish based on Semi-aromatic polyamide (PPA). Glass fibres. High stiffness. PFAS-free product.

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Glass Fiber		
Features	• PFAS Free	• Pleasing Surface Appearance	

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.76	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage <sup>2</sup>			ISO 294-4
Across Flow : 0.0787 in	0.50 to 0.75	%	
Flow : 0.0787 in	0.15 to 0.30	%	
Water Absorption <sup>3</sup> (Saturation, 73°F)	0.70	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ISO 527-1/1
73°F	3.42E+6	psi	
140°F	3.34E+6	psi	
194°F	3.25E+6	psi	
248°F	2.06E+6	psi	
302°F	986000	psi	
Tensile Stress			ISO 527-2/5
Break, 73°F	42100	psi	
Break, 140°F	36300	psi	
Break, 194°F	30500	psi	
Break, 248°F	18900	psi	
Break, 302°F	10200	psi	
Tensile Strain			ISO 527-2/5
Break, 73°F	2.0	%	
Break, 140°F	2.1	%	
Break, 194°F	2.4	%	
Break, 248°F	3.0	%	
Break, 302°F	4.5	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	5.7	ft-lb/in <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	38	ft-lb/in <sup>2</sup>	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	563	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	536	°F	ISO 75-2/A
Vicat Softening Temperature	509	°F	ISO 306/B120
CLTE - Flow (86 to 212°F)	5.6E-6	in/in/°F	ISO 11359-2
CLTE - Transverse (86 to 212°F)	1.7E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method



Surface Resistivity	1.0E+12 ohms	ASTM D257
Dielectric Strength (73°F, 0.0787 in, Method A (Short-Time))	660 V/mil	ASTM D149
<b>Flammability</b>	<b>Nominal Value</b>	<b>Unit</b>
Flame Rating		UL 94
0.030 in		HB
0.06 in		HB
0.12 in		HB

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 60 MPa

<sup>3</sup> in air

