

XYRON™ G702H

Asahi Kasei Corporation - Polyphenylene Ether + PS

General Information
Product Description

 Modified PPE
 20% Filler reinforced Non-Flame retardant

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • Asia Pacific • North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PPE+PS-GF20<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Molding Shrinkage ² (0.0787 in)	0.26 to 0.54	%	Internal Method
Water Absorption (24 hr, 73°F)	0.060	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 73°F)	15200	psi	ISO 527
Tensile Strain (Break, 73°F)	2.0	%	ISO 527
Flexural Modulus (73°F)	943000	psi	ISO 178
Flexural Stress (73°F)	23800	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ³ (73°F)	4.8	ft·lb/in ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	277	°F	ISO 75-2/A
CLTE - Flow (-22 to 149°F)	1.5E-5	in/in/°F	ISO 11359-2
CLTE - Transverse (-22 to 149°F)	3.8E-5	in/in/°F	ISO 11359-2
Heat Deflection Temperature - (1.8MPa, Unannealed)	140	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity (73°F)	1.0E+16	ohms·cm	IEC 60093
Dielectric Constant (5.20 GHz)	3.00		SPDR
Dielectric Constant			IEC 60250
100 Hz	3.10		
1 MHz	3.10		
Dissipation Factor (5.20 GHz)	3.0E-3		SPDR
Dissipation Factor			IEC 60250
100 Hz	6.0E-4		
1 MHz	1.1E-3		
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	194 to 212	°F
Drying Time - Hot Air Dryer	2.0 to 4.0	hr
Processing (Melt) Temp	500 to 572	°F
Mold Temperature	140 to 212	°F

