

Electrafil® J-1305/CF/30/TF/15 NAT

 Techmer Polymer Modifiers - *Polyphenylene Sulfide*
General Information
General

Material Status	<ul style="list-style-type: none"> Commercial: Active 		
Availability	<ul style="list-style-type: none"> Africa & Middle East Asia Pacific 	<ul style="list-style-type: none"> Europe Latin America 	<ul style="list-style-type: none"> North America
RoHS Compliance	<ul style="list-style-type: none"> RoHS Compliant 		
Forms	<ul style="list-style-type: none"> Pellets 		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.52		ASTM D792
Molding Shrinkage - Flow (0.125 in)	1.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.030	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	25000	psi	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	3.15E+6	psi	ASTM D790
Flexural Strength	32000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	0.80	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	510	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	5.5E+2	ohms	ASTM D257
Volume Resistivity	55	ohms-cm	ASTM D257

Additional Information

Surface Resistivity, Techmer Test Method: 100 to 1000 ohm
 Volume Resistivity, Techmer Test Method: 10 to 100 ohm-cm

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	325	°F
Drying Time	4.0	hr
Rear Temperature	550 to 580	°F
Middle Temperature	600 to 650	°F
Front Temperature	590 to 630	°F
Nozzle Temperature	600 to 630	°F
Processing (Melt) Temp	615 to 640	°F
Mold Temperature	265 to 325	°F

