

InStruc® PPSLGF60
Americhem - Polyphenylene Sulfide
General Information
Product Description

60% GLASS FIBER REINFORCED, LINEAR POLYPHENYLENE SULFIDE

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 60% Filler by Weight		
Features	• Filled • Good Dimensional Stability	• High Stiffness • High Strength	• Linear Polymer Structure
Uses	• Aerospace Applications • Connectors • Consumer Applications • Electrical/Electronic Applications • Engineering Parts	• Housings • Industrial Applications • Industrial Parts • Metal Replacement • Military/Defense Applications	• Oil/Gas Applications • Outdoor Applications • Semiconductor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.89		ASTM D792
Molding Shrinkage - Flow (0.125 in)	5.0E-4 to 2.5E-3	in/in	ASTM D955
Water Absorption (Equilibrium)	0.035	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	22500	psi	ASTM D638
Tensile Elongation (Yield)	0.50 to 1.5	%	ASTM D638
Flexural Modulus	3.20E+6	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.7	ft·lb/in	ASTM D256
Unnotched Izod Impact	7.0	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	510	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+17	ohms·cm	ASTM D257

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	300	°F
Drying Time	4.0	hr
Processing (Melt) Temp	610 to 630	°F
Mold Temperature	275 to 350	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

