

**HiFill® PPSU 4000 NAT**

 Techmer Polymer Modifiers - *Polyphenylsulfone*
**General Information**
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Material Status	• Commercial: Active
Availability	• North America
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

**Properties <sup>1</sup>**

	Nominal Value	Unit	Test Method
<b>Physical</b>			
Density / Specific Gravity	1.28		ASTM D792
Melt Mass-Flow Rate (MFR)	7.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	7.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.37	%	ASTM D570
<b>Mechanical</b>			
<b>Nominal Value Unit Test Method</b>			
Tensile Strength	10100	psi	ASTM D638
Tensile Elongation (Yield)	7.0	%	ASTM D638
Flexural Modulus	355000	psi	ASTM D790
Flexural Strength	12900	psi	ASTM D790
<b>Impact</b>			
<b>Nominal Value Unit Test Method</b>			
Notched Izod Impact (0.125 in)	11	ft·lb/in	ASTM D256
<b>Hardness</b>			
<b>Nominal Value Unit Test Method</b>			
Rockwell Hardness (R-Scale)	120		ASTM D785
<b>Thermal</b>			
<b>Nominal Value Unit Test Method</b>			
Deflection Temperature Under Load (264 psi, Unannealed)	405	°F	ASTM D648
CLTE - Flow	4.0E-5	in/in/°F	ASTM D696
<b>Electrical</b>			
<b>Nominal Value Unit Test Method</b>			
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	470	V/mil	ASTM D149
<b>Flammability</b>			
<b>Nominal Value Unit Test Method</b>			
Flame Rating (0.031 in)	V-0		UL 94

