

InLube® PSUTF15

Americhem - Polysulfone

General Information
Product Description

15% PTFE LUBRICATED POLYSULFONE

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• PTFE Lubricant: 15%		
Features	• Chemical Resistant • Good Mold Release	• Low Friction • Lubricated	• Wear Resistant
Uses	• Aerospace Applications • Connectors • Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Industrial Applications • Industrial Parts • Metal Replacement	• Military/Defense Applications • Oil/Gas Applications • Outdoor Applications • Semiconductor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.32		ASTM D792
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	9600	psi	ASTM D638
Tensile Elongation (Yield)	5.0 to 7.0	%	ASTM D638
Flexural Modulus	375000	psi	ASTM D790
Flexural Strength	16600	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	2.5	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	30 to 35	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	345	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	275	°F
Drying Time	4.0	hr
Processing (Melt) Temp	600 to 640	°F
Mold Temperature	300	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	1.5E-3 to 3.0E-3	in

