

**AuroraFlex™ GTPE-220372**

Aurora Material Solutions, LLC - Polyvinyl Chloride

**General Information**
**Product Description**

A 105°C , UV resistant, flame retardant, RoHS Compliant, matte PVC jacketing material with good low temperature properties.

Note: Additional custom color matching is available upon request.

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Additive	• Flame Retardant		
Features	• Flame Retardant	• Low Temperature Toughness	• UV Resistant
Uses	• Jacketing		
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available		
Processing Method	• Extrusion		

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20 to 1.26		ASTM D792
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	595	psi	ASTM D638
Tensile Strength	2200	psi	ASTM D412
Tensile Elongation (Break)	400	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	69 to 75		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-45.4	°F	ASTM D746
Deformation - 2kg (302°F)	65	%	UL 2556
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength			
140°F, 168 hr, in Oil	12	%	
277°F, 168 hr	16	%	
Change in Ultimate Elongation			
140°F, 168 hr, in Oil	-14	%	
277°F, 168 hr	-15	%	
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	28	%	ASTM D2863

**Processing Information**

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	325	°F
Cylinder Zone 2 Temp.	330	°F
Cylinder Zone 3 Temp.	335	°F
Cylinder Zone 4 Temp.	335	°F
Melt Temperature	340	°F
Die Temperature	340 to 345	°F

