

AuroraTec™ AP1385B

Aurora Material Solutions, LLC - Polyvinyl Chloride

General Information
Product Description

A general-purpose rigid PVC powder compound designed for extrusion applications requiring good melt strength, excellent processing, and excellent physical properties.

Note: Additional custom color matching is available upon request.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Features	• Excellent Processability • Good Melt Strength • General Purpose • Good Rigidity
Uses	• General Purpose
Forms	• Powder
Processing Method	• Extrusion

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.44		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	420000	psi	ASTM D638
Tensile Strength	6430	psi	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	2.5	ft·lb/in	ASTM D256
Dart Impact ²			ASTM D4226
Procedure A	1	in·lb/mil	
Procedure B	> 3	in·lb/mil	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	158	°F	ASTM D648
CLTE - Flow	3.5E-5	in/in/°F	ASTM D696

Notes

¹ Typical properties: these are not to be construed as specifications.

² Min Failure

