

AuroraTec™ AP4006DN

Aurora Material Solutions, LLC - Polyvinyl Chloride

General Information

Product Description

A high flow rigid PVC pellet compound designed for injection molding applications. NSF listed for potable water and DWV fittings.

Note: Additional custom color matching is available upon request.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Features	• Good Rigidity	• High Flow	
Uses	• Filaments	• Potable Water Applications	
Agency Ratings	• NSF STD-14		
Appearance	• Colors Available		
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.38		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	17	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	410000	psi	ASTM D638
Tensile Strength	6460	psi	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.8	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	79		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	165	°F	ASTM D648
Additional Information	Nominal Value	Unit	Test Method
Cell Classification	13343		ASTM D1784

Notes

¹ Typical properties: these are not to be construed as specifications.

