

AuroraTec™ AP5104ACWH1168

Aurora Material Solutions, LLC - Polyvinyl Chloride

General Information
Product Description

A high rate, midrange gloss, PVC pellet extrusion compound for weatherable applications. Typical test results for ASTM D-4216. This is a Rigid PVC formulation per the requirements of AAMA 303.

This material meets/exceeds cell class 1-20131-13 as required in ASTM D-4726.

Note: Additional custom color matching is available upon request.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Rigidity	• High Flow	• Medium Gloss
Uses	• Outdoor Applications		
Agency Ratings	• AAMA 303	• ASTM D4726	
Appearance	• Colors Available		
Forms	• Pellets		
Processing Method	• Extrusion		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.45		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	378000	psi	ASTM D638
Tensile Strength	6100	psi	ASTM D638
Flexural Modulus	427000	psi	ASTM D790
Flexural Strength	10800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	21	ft·lb/in	ASTM D256
Dart Impact ²			ASTM D4226
Procedure A	1	in·lb/mil	
Procedure B	> 4	in·lb/mil	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	75		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	162	°F	ASTM D648
CLTE - Flow	3.6E-5	in/in/°F	ASTM D696
Additional Information	Nominal Value	Unit	Test Method
Cell Classification	1-41432-33		ASTM D4216

Notes

¹ Typical properties: these are not to be construed as specifications.

² Min Failure

