

## AuroraTec™ AP5104K

Aurora Material Solutions, LLC - Polyvinyl Chloride

### General Information

#### Product Description

A high rate, Rigid PVC pellet, extrusion compound with excellent online coloring characteristics and a broad processing window.

Note: Additional custom color matching is available upon request.

#### General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Features	• Good Processability	• Good Rigidity	• High Flow
Uses	• Agricultural Applications	• Fencing & Decking	• Sheet
	• Appliances	• Film	• Spas
	• Automotive Applications	• Medical/Healthcare Applications	• Windows & Doors
	• Consumer Applications	• Outdoor Applications	
	• Electrical/Electronic Applications	• Rail Applications	
Appearance	• Colors Available		
Forms	• Pellets		
Processing Method	• Extrusion		

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.43		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	372000	psi	ASTM D638
Tensile Strength	6570	psi	ASTM D638
Flexural Modulus	380000	psi	ASTM D790
Flexural Strength	11400	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	15	ft·lb/in	ASTM D256
Dart Impact <sup>2</sup>			ASTM D4226
Procedure A	1	in·lb/mil	
Procedure B	> 4	in·lb/mil	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	77		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	163	°F	ASTM D648
CLTE - Flow	3.4E-5	in/in/°F	ASTM D696

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Min Failure

