

**AuroraTec™ AP5131AWH**

Aurora Material Solutions, LLC - Polyvinyl Chloride

**General Information**
**Product Description**

A fenestration grade rigid PVC pellet compound designed for applications requiring good melt strength, excellent weathering, low die swell, and excellent physical properties. This is a rigid PVC formulation per the requirements of AAMA 303. This material has a cell class rating of 13344, according to ASTM D1784.

Note: Additional custom color matching is available upon request.

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Excellent Weather Resistance • General Purpose	• Good Melt Strength • Good Rigidity	• Low Die Swell
Uses	• General Purpose		
Agency Ratings	• AAMA 303	• ASTM D1784	
Forms	• Pellets		
Processing Method	• Extrusion		

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.46		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	391000	psi	ASTM D638
Tensile Strength	6370	psi	ASTM D638
Flexural Modulus	438000	psi	ASTM D790
Flexural Strength	11200	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	2.5	ft·lb/in	ASTM D256
Dart Impact <sup>2</sup>			ASTM D4226
Procedure A		1 in·lb/mil	
Procedure B		> 4 in·lb/mil	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	79		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	174	°F	ASTM D648
CLTE - Flow	3.3E-5	in/in/°F	ASTM D696

**Notes**

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Min Failure

