

**AuroraTec™ AP5143D**

Aurora Material Solutions, LLC - Polyvinyl Chloride

**General Information**
**Product Description**

A low gloss rigid PVC pellet extrusion compound designed for interior capstock applications requiring good melt strength, excellent substrate coverage and excellent physical properties.

Note: Additional custom color matching is available upon request.

**General**

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Features	• Good Melt Strength • Good Rigidity • Low Gloss
Uses	• Capstock
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Extrusion

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity <sup>2</sup>	1.36		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	383000	psi	ASTM D638
Tensile Strength	6730	psi	ASTM D638
Flexural Modulus	421000	psi	ASTM D790
Flexural Strength	11100	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.3	ft-lb/in	ASTM D256
Dart Impact <sup>3</sup>			ASTM D4226
Procedure A	1	in-lb/mil	
Procedure B	> 4	in-lb/mil	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	78		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	165	°F	ASTM D648
CLTE - Flow	3.5E-5	in/in/°F	ASTM D696

**Notes**

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> black

<sup>3</sup> Min Failure

