

Manner Flexible PVC M1489

Manner Polymers - Flexible Polyvinyl Chloride

General Information

Product Description

Recommended Applications: Lead-free general purpose injection molding compound. Manner M1489 is UL recognized under QMFZ8 and QMFZ2. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

General

Material Status	• Commercial: Active
Availability	• North America
Features	• General Purpose • Low (to None) Lead Content
Uses	• General Purpose
Agency Ratings	• UL QMFZ2 • UL QMFZ8
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.41 to 1.45		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus - 100% Secant ²	1260	psi	ASTM D638
Tensile Strength ²	2330	psi	ASTM D638
Tensile Elongation ² (Break)	300	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	86 to 92		
Shore A, 15 sec	80 to 86		
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	25	%	ASTM D2863

Notes

¹ Typical properties: these are not to be construed as specifications.

² Unaged Dumbbells: .03 inches

