

## Manner Flexible PVC M1185 FR

Manner Polymers - Flexible Polyvinyl Chloride

### General Information

#### Product Description

Recommended Applications: 105°C General Purpose Injection Molding Compound for low odor Appliance and Automotive Harness Components. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive. UL recognized compou

#### General

Material Status	• Commercial: Active
Availability	• North America
Features	• General Purpose • Low Odor
Uses	• Appliance Components • Automotive Applications
Processing Method	• Injection Molding

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.33 to 1.37		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	2400	psi	ASTM D638
Tensile Elongation (Break)	350	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	81 to 87		ASTM D2240
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information	Nominal Value	Unit	Test Method
Stock Temperature - Recommended Molding	360	°F	

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

