

Manner Flexible PVC M1180

Manner Polymers - Flexible Polyvinyl Chloride

General Information

Product Description

Recommended Applications: 105°C General Purpose Injection Molding Compound for Appliance and Automotive Harness Components. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

General

Material Status	• Commercial: Active
Availability	• North America
Features	• General Purpose
Uses	• Appliance Components • Automotive Applications
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.35 to 1.39		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	2100	psi	ASTM D638
Tensile Elongation (Break)	430	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	79 to 85		ASTM D2240
Additional Information	Nominal Value	Unit	Test Method
Stock Temperature - Recommended Molding	350	°F	

Notes

¹ Typical properties: these are not to be construed as specifications.

