

## Manner Flexible PVC X4080

Manner Polymers - Flexible Polyvinyl Chloride

### General Information

#### Product Description

Lead-free general purpose tubing, profile extrusion and injection molding compound. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

#### General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• General Purpose	• Low (to None) Lead Content	
Uses	• Profiles	• Tubing	
RoHS Compliance	• RoHS Compliant		
Processing Method	• Extrusion	• Injection Molding	• Profile Extrusion

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.37 to 1.41		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
0.0300 in	2250	psi	
100% Strain, 0.0300 in	1100	psi	
Tensile Elongation (Break, 0.0300 in)	280	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	80		
Shore A, 15 sec	74		

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

