

Manner Flexible PVC X4075

Manner Polymers - Flexible Polyvinyl Chloride

General Information

Product Description

Lead-free general purpose tubing, profile extrusion and injection molding compound. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

General

Material Status	• Commercial: Active
Availability	• North America
Features	• General Purpose • Low (to None) Lead Content
Uses	• Profiles • Tubing
RoHS Compliance	• RoHS Compliant
Processing Method	• Extrusion • Injection Molding • Profile Extrusion

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.35 to 1.39		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
0.0600 in	1870	psi	
100% Strain, 0.0600 in	877	psi	
Tensile Elongation (Break, 0.0600 in)	350	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	75		
Shore A, 15 sec	69		
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-29.2	°F	ASTM D746

Notes

¹ Typical properties: these are not to be construed as specifications.

