

## Manner Flexible PVC X4270

Manner Polymers - Flexible Polyvinyl Chloride

### General Information

#### Product Description

Premium profile and tubing extrusion where high gloss, superior surface, and higher physical properties are desired. Excellent adhesion in dual durometer applications. X4270 is suitable for injection molding applications. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

#### General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• Good Surface Finish	• High Gloss	
Uses	• Profiles	• Tubing	
RoHS Compliance	• RoHS Compliant		
Processing Method	• Extrusion	• Injection Molding	• Profile Extrusion

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.23 to 1.27		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
0.0600 in	1800	psi	
100% Strain, 0.0600 in	850	psi	
Tensile Elongation (Break, 0.0600 in)	420	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	70		
Shore A, 15 sec	65		
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-36.4	°F	ASTM D746

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

