

## AuroraFlex™ EL 8048N

Aurora Material Solutions, LLC - *Styrene Ethylene Butylene Styrene Block Copolymer*

### General Information

#### Product Description

EL 8048N is a SEBS based compounds formulated for applications that require rubber-like properties and a good surface finish. EL 8048N is well suited for consumer goods and industrial applications requiring UV stability. It can be over molded to polypropylene.

#### General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Features	• Good Surface Finish	• UV Stabilized	
Uses	• Consumer Applications	• Industrial Applications	• Overmolding
Appearance	• Colors Available		
Processing Method	• Injection Molding	• Overmolding	

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.04		ASTM D792
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	250	psi	ASTM D412
Tensile Strength (Break)	550	psi	ASTM D412
Tensile Elongation (Break)	750	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	48		ASTM D2240

### Processing Information

Injection	Nominal Value	Unit
Rear Temperature	331 to 351	°F
Front Temperature	351 to 360	°F
Nozzle Temperature	360 to 379	°F
Mold Temperature	70 to 100	°F
Injection Rate		Fast
Back Pressure	50.0 to 99.9	psi
Screw Compression Ratio	2.5:1.0 to 3.0:1.0	

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

