

**TRIEL® HV5401BH**

Samyang Corporation - Thermoplastic Polyester Elastomer

## General Information

**Product Description**

TRIEL® offers significant chemical resistance, thermal resistance, weatherability and low temperature flexibility.

**General**

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Uses	• Automotive Applications	• Automotive Interior Parts	
Forms	• Pellets		

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.16		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.015 to 0.017	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.50	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
5.0% Strain	853	psi	
10% Strain	1210	psi	
50% Strain	1850	psi	
Tensile Strength (Break)	3410	psi	ASTM D638
Tensile Elongation (Break)	> 400	%	ASTM D638
Flexural Modulus	13100	psi	ASTM D790
Flexural Strength (Yield)	853	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact			ASTM D4812
-40°F	No Break		
73°F	No Break		
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	45		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	167	°F	ASTM D648
Vicat Softening Temperature	320	°F	ASTM D1525 <sup>2</sup>
Melting Temperature	401	°F	ASTM D2117

## Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Rate B (120°C/h), Loading 1 (10 N)
