

AuroraFlex™ 8078NFRV0

 Aurora Material Solutions, LLC - *Thermoplastic Elastomer*
General Information
Product Description

8078NFRV0 is a colorable thermoplastic elastomer formulated for applications that require rubber-like flame retardant properties. 8078NFRV0 is well suited for consumer goods and industrial applications requiring U.V. stability. 8078NFRV0 can be overmolded to polypropylene.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Additive	• Flame Retardant	• UV Stabilizer	
Features	• Flame Retardant	• Good Colorability	• UV Stabilized
Uses	• Consumer Applications	• Industrial Applications	• Overmolding
Processing Method	• Extrusion	• Injection Molding	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.27		ASTM D792
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	885	psi	ASTM D412
Tensile Strength	1390	psi	ASTM D412
Tensile Elongation (Break)	420	%	ASTM D412
Tear Strength	278	lbf/in	ASTM D624
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	87		ASTM D2240

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	351 to 379	°F
Front Temperature	360 to 390	°F
Nozzle Temperature	370 to 399	°F
Mold Temperature	70 to 100	°F
Injection Rate	Moderate-Fast	
Back Pressure	50.0 to 99.9	psi
Screw Compression Ratio	2.5:1.0 to 3.0:1.0	

