

## AuroraFlex™ EL 8028N

Aurora Material Solutions, LLC - *Thermoplastic Elastomer*

### General Information

#### Product Description

8028N is a colorable thermoplastic elastomer formulated for applications that require rubber-like properties and a good surface finish. 8028N is FDA compliant and well suited for consumer goods and industrial applications requiring U.V. stability. 8028N can be overmolded to polypropylene.

#### General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Additive	• UV Stabilizer		
Features	• Good Colorability	• Good Surface Finish	• UV Stabilized
Uses	• Consumer Applications	• Industrial Applications	• Overmolding
Agency Ratings	• FDA		
Processing Method	• Injection Molding		

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.05		ASTM D792
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	145	psi	ASTM D412
Tensile Strength	493	psi	ASTM D412
Tensile Elongation (Break)	650	%	ASTM D412
Tear Strength	76.0	lbf/in	ASTM D624
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	30		ASTM D2240

### Processing Information

Injection	Nominal Value	Unit
Rear Temperature	289 to 320	°F
Front Temperature	320 to 360	°F
Nozzle Temperature	370 to 399	°F
Mold Temperature	70 to 99	°F
Injection Rate	Fast	
Back Pressure	50.0 to 99.9	psi
Screw Compression Ratio	2.5:1.0 to 3.0:1.0	

