

AuroraFlex™ EL 8150B

Aurora Material Solutions, LLC - *Thermoplastic Elastomer*

General Information

Product Description

EL 8150B is a black thermoplastic elastomer formulated for applications that require rubber-like properties and a good surface finish. EL 8150B is well suited for consumer goods and industrial applications requiring U.V. stability. EL 8150B can be overmolded to polypropylene.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Additive	• UV Stabilizer		
Features	• Good Surface Finish	• UV Stabilized	
Uses	• Consumer Applications	• Industrial Applications	• Overmolding
Appearance	• Black		
Processing Method	• Extrusion	• Injection Molding	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.12		ASTM D792
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	218	psi	ASTM D412
Tensile Strength	696	psi	ASTM D412
Tensile Elongation (Break)	700	%	ASTM D412
Tear Strength	110	lbf/in	ASTM D624
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	50		ASTM D2240

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	345 to 376	°F
Front Temperature	354 to 385	°F
Nozzle Temperature	365 to 399	°F
Mold Temperature	70 to 100	°F
Injection Rate	Moderate-Fast	
Back Pressure	50.0 to 99.9	psi
Screw Compression Ratio	2.5:1.0 to 3.0:1.0	

