

THERMOLAST® K TC4PRZ (Series: AD/PA/CS2)
KRAIBURG TPE - Thermoplastic Elastomer
General Information
Product Description

Sealing applications with increased requirements and adhesion to PA

Typical applications

- Seals
- Fastenings
- Grommets
- Cable clips
- Membranes

Material advantages

- Adhesion to PA6 and PA6.6, up to 50% glass fiber
- Optimized compression set
- Temperature stability up to 100 °C
- Optimized mechanical properties

Regulations / Approvals

- UL 94 HB

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Features	• Good Adhesion	• Good Compression Set	• Good Thermal Stability
Uses	• Fasteners	• Membranes	
	• Grommets	• Seals	
Automotive Specifications	• MERCEDES BENZ DBL 5562		
Appearance	• Black		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm ³	ISO 1183
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ² (Break)	508	psi	ISO 37
Tensile Elongation ² (Break)	450	%	ISO 37
Tear Strength ³	57.1	lbf/in	ISO 34-1
Compression Set ⁴			ISO 815
73°F, 72 hr	20	%	
158°F, 24 hr	25	%	
212°F, 24 hr	35	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	40		ISO 48-4
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
Adhesion to PA6 - (C) ⁵	23	lbf/in	VDI 2019
Adhesion to PA66 ⁵	20	lbf/in	VDI 2019

