

**THERMOLAST® K TF6FMA (Series: FC/AD1)**
**KRAIBURG TPE - Thermoplastic Elastomer**
**General Information**
**Product Description**

The FC/AD1 series is your material solution for applications of daily life with food contact requirements. It is characterized by its adhesion to polar thermoplastics such as PC, ABS and PETG. The natural-colored materials can be colored in many different ways.

**Typical applications**

- Seals
- Function and design elements
- Grip applications
- Household articles
- Razors
- Toys
- Packaging (for food and care products)
- Toothbrushes

**Material advantages**

- Adhesion to PC, ABS, PC/ABS, ASA, SAN
- Adhesion to PET and PETG
- Soft, velvety feel
- Halogen-free (according to IEC 61249-2-21)
- Colorable
- In-process recycling possible
- Soft touch surface
- Optimized flow properties
- ISCC PLUS ready (mass balance approach)

**Regulations / Approvals**

- Regulation (EU) No 10/2011
- US FDA CFR 21 (raw material conformity)
- EN71-3
- UL 94 HB

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Adhesion • Good Colorability	• Good Flow • Halogen Free	• Recyclable Material • Soft
Uses	• Flexible Grips • Food Packaging • Household Goods	• Packaging • Seals • Toothbrush Handles	• Toys
Agency Ratings	• EN 71-3	• EU 10/2011	• FDA Food Contact
Appearance	• Natural Color		
Processing Method	• Extrusion	• Injection Molding	

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm <sup>3</sup>	ISO 1183
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress <sup>2</sup> (Break)	653	psi	ISO 37
Tensile Elongation <sup>2</sup> (Break)	600	%	ISO 37
Tear Strength <sup>3</sup>	94.2	lbf/in	ISO 34-1

**Hardness**

Nominal Value	Unit	Test Method
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Shore Hardness (Shore A)	60	ISO 48-4
<b>Flammability</b>	<b>Nominal Value</b>	<b>Unit</b>
Flame Rating	HB	UL 94
<b>Additional Information</b>	<b>Nominal Value</b>	<b>Unit</b>
Adhesion to ABS - (B) <sup>4</sup>	27 lbf/in	VDI 2019
Adhesion to PC - (A/B) <sup>4</sup>	20 lbf/in	VDI 2019

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Type S2, 7.9 in/min

<sup>3</sup> Method Bb, Angle (Nicked)

<sup>4</sup> Two-component injection molding

