

Milastomer™ 6020BS

Mitsui Chemicals America, Inc. - *Thermoplastic Vulcanizate*
General Information
General

Material Status	• Commercial: Active
Availability	• North America
Uses	• Gaskets • Weatherstripping
Appearance	• Black
Forms	• Pellets
Processing Method	• Extrusion

Properties ¹
Physical

	Nominal Value	Unit	Test Method
Density	0.880	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/10.0 kg)	10	g/10 min	ISO 1133

Elastomers

	Nominal Value	Unit	Test Method
Tensile Stress ² (100% Strain)	203	psi	ISO 37
Tensile Stress ² (Break)	638	psi	ISO 37
Tensile Elongation ² (Break)	540	%	ISO 37
Compression Set			ISO 815
73°F, 22 hr	24	%	
158°F, 22 hr	38	%	

Hardness

	Nominal Value	Unit	Test Method
Shore Hardness			ISO 48
Shore A	57		
Shore A, 5 sec	53		

Thermal

	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°F	Internal Method

Additional Information

All tests performed according to Mitsui methods.

Notes
¹ Typical properties: these are not to be construed as specifications.

² 20 in/min
