



## Product Data Sheet Uracron™ CR204 M

Thermosetting acrylic resin which can be used in combination with PVDF for coil coating

### Typical properties

- outdoor durability

### Dilutability

- Dibasic ester complete  
- 1-Methoxy 2-propyl acetate complete  
- Solvesso 150<sup>1)</sup> complete

### Compatibility

- Cymel 303<sup>2)</sup> complete  
- Cymel 370<sup>2)</sup> complete

<sup>1)</sup> Exxon Chemicals

<sup>2)</sup> Allnex

### Delivery form:

± 40% in Isophorone/xylene/butyl glycol = 5/3/2

### Product specifications

Property	Range	Unit	TM
Viscosity 23°C	0.8 - 1.5	Pa.s	2013
Color, APHA	0 - 25		2017
Total solids w/w	39 - 41	%	2022
Appearance	Clear		2265
Acid value, on solid	14 - 18	mgKOH/g	0095

### Other product data

Property	Value	Unit	TM
Density 23°C	ca. 997	Kg/m <sup>3</sup>	2160
Flash Point CC	ca. 39.5	°C	2800
Hydroxyl content, on solid	ca. 1.1	%	2432

### Test methods

Test methods (TM) referred to in the table(s) are available on request.

### Storage guidelines

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature between 5 - 30°C. Exposure to direct sunlight should be avoided.

### Shelf life

Under above mentioned storage conditions, the shelf life of the resin will be 365 days ex work.

### Material safety

A Material Safety Data Sheet for this product is available on request.

### Starting formulations

Starting formulations are available on request.

