



TECHNICAL DATA SHEET

Product Type

High Density Polyethylene for Monofilament and Yarn

Product Name

SCG HDPE

Product Grade

H5480S

Product Description

H5480S is a high density polyethylene resin which is recommended for monofilament or flat yarn applications. It is specially designed for extrusion process both with spinneret die and T-die. H5480S offers good balance process ability and mechanical properties such as tenacity and elongation.

Typical Application

- Rope
- Agriculture net or Fishing net
- Sun shading
- Tarpaulin
- Woven sack

Product Characteristics

- Good process ability
- High tenacity
- Good product appearance
- Food contact applicable

International Compliance

- U.S. FDA
(Complies with U.S FDA 21 CFR 177.1520)

Physical Properties

Property	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190 °C, 2.16 kg	0.8	g/10 min
Density	ASTM D 1505	0.952	g/cm ³
Melting Point	ASTM D 2117	131	°C
Vicat Softening Point	ASTM D 1525	126	°C
Brittleness Temperature	ASTM D 746	< -60	°C
Tensile Strength at Yield	ASTM D 638	270	kg/cm ²
Tensile Strength at Break	ASTM D 638	390	kg/cm ²
Elongation at Break	ASTM D 638	1200	%
Flexural Modulus	ASTM D 790	10000	kg/cm ²
Notched Izod Impact	ASTM D 256 @ 23 °C	167	J/m
ESCR	ASTM D 1693 @ 50 °C	30	Hrs, F ₅₀

Note:

- Conversion factor for changing unit from kg/cm² to MPa is divided by 10.20
- There results above are under SCG's condition and method from specific sample, should be not used for representative to lot product qualities

SCG Plastics Co., Ltd. / SCG Performance Chemicals Co., Ltd.





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Processing Guidelines

Recommended processing conditions:

Monofilament: Processing temperature around 250 – 280 °C, Stretching Temperature 96 – 100 °C, Stretching Ratio 8 - 12

Flat yarn: Processing temperature around 190 – 260 °C, Stretching Temperature 100 – 130 °C, Stretching Ratio 5 - 7

However, these conditions are only guideline for actual processing conditions should be adjusted case by case because it depends on machine type, screw configuration, product design and environment.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service engineer at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Seabulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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