



TECHNICAL DATA SHEET

Product Name

SCG HDPE

Product Type

Black HDPE Compound for Cable Jacketing

Product Grade

H2001WC

Product Description

SCG HDPE H2001WC is a black bimodal high density polyethylene compound for jacketing in fiber optic and power cable applications. It contains well-dispersed carbon black to provide excellent weathering and UV resistance.

Typical Application

- Jacketing of fiber optic cables
- Jacketing of power cables

Product Characteristics

- Excellent ESCR
- Excellent mechanical properties
- High extrusion speed

International

- ASTM D 1248 Type III, Class C, Category 5, Grade J5, E9, W8*
- ISO 1872 - PE, KCHL, 50 - D001*
- BS 6234 : Type H03C, TS2*
- IEC 60502, IEC 60840**
- IEC 60708, IEC 60794**

*SCG HDPE H2001WC meets the following raw materials specifications

**Cable jacketed with SCG HDPE H2001WC using sound commercial extrusion practices and testing procedures, should meet the following cable specification.

Physical Properties

Property	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190 °C, 2.16 kg	0.15	g/10 min
Density (Base resin)	ASTM D 1505	0.949	g/cm ³
Density (Compound)	ASTM D 1505	0.960	g/cm ³
Tensile Strength at Yield	ASTM D 638 @ speed 50 mm/min	24	MPa
Tensile Strength at Break	ASTM D 638 @ speed 50 mm/min	34	MPa
Elongation at Break	ASTM D 638 @ speed 50 mm/min	>800	%
Hardness	ASTM D 2240	63	Shore D
ESCR (50°C, 25% Igepal, F0)	ASTM D 1693	>10,000	Hrs
Carbon Black Content	ASTM D 4218	2.5	%wt
Oxidation Induction Time	ASTM D 3895 @ 210 °C	>40	min
Dielectric Constant, 1 MHz	ASTM D 1531	2.564	-
Dissipation Factor, 1 MHz	ASTM D 1531	0.005	-
DC Volume Resistivity	ASTM D 257	10 ¹⁶	ohm.cm
Dielectric Strength	ASTM D149	20	kV/mm

Note: the given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

SCG Performance Chemicals Co., Ltd.





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Processing Guidelines

For extrusion of SCG HDPE H2001WC, It is recommended to use with the screw giving good homogenization without excessive shear. Standard PE screws have proven satisfactorily which provide good result. SCG HDPE H2001WC is recommended to have proper drying before using in order to acquire good product performance. Recommended melt temperature is 190-230 °C. If preheating and/or drying is used, the suitable condition is 80-95 °C for 1-2 hours.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Black pellet

Product Packaging

- 25 kg loose bag
- 25 kg bag on pallet
- 750 kg big bag

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.
- SCG would not give warranty to bad storage conditions lead to quality deterioration and inadequate product performance. It is advisable to process PE compound within 6 months after delivery.

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