

Product Description

EL-Lene H5211PC is a black, bimodal technology, high density polyethylene compound classified as a MRS 8.0 material (PE80) providing superior in mechanical properties and processability. EL-Lene H5211PC also shows excellent resistance to rapid crack propagation and slow crack growth. In addition, It includes a good dispersion of carbon black pigment and anti-oxidant to ensure excellent long term in UV resistance and thermal stability.

Typical Application

- Drinking water pressure pipes
- Drainage pipes
- Sewerage pipes
- Corrugated pipes

Product Characteristics

- Good processing
- Excellent thermal stability
- High resistance to slow crack growth
- Resistance to rapid crack propagation

International specification

- PIPA, Australia
- INSTA-CERT Mark, Sweden
- NF Mark, France
- SIRIM, Malaysia
- AENOR Spain

Physical properties

Property	Test Method	Value	Unit
Melt Flow Rate	ISO 1133 @ 190°C, 5.0 kg	0.40	g /10 min
Density (Compound)	ISO 1183	0.959	g / cm ³
Tensile Strength at Yield	ISO 527 @ Crosshead speed 100 mm/min	22	MPa
Tensile Strength at Break	ISO 527 @ Crosshead speed 100 mm/min	33	MPa
Elongation at Break	ISO 527 @ Crosshead speed 100 mm/min	810	%
Oxidative induction time	ISO/TR10837 @ 200°C	>50	min.
MRS (Minimum required strength)	ISO TR9080	8	MPa
Resistance to slow crack growth	ISO 13479 @ 80°C	>500	Hrs
Rapid crack propagation	ISO 13477	>8	bar
Resistance to gas constituents	ISO 1167	>20	Hrs
Carbon Black Content	ISO 6964	2.3	% wt
Flexural Modulus	ASTM D 790	980	MPa
Notched Izod Impact	ASTM D 256 @ 23°C	27	kg .cm/cm
Notched Izod Impact	ASTM D 256 @ 0°C	16	kg .cm/cm
Notched Izod Impact	ASTM D 256 @ -20°C	8	kg .cm/cm
Hardness	ASTM D 2240	62	Shore D
ESCR	ASTM D 1693	>10,000	Hrs, F ₀

Processing Guidelines

For extrusion of EL-Lene H5211PC, it is recommended to use a screw giving good melting and mixing without excessive shear. A single or double flight PE screws have proven satisfactory and will be used with good result. For normal extrusion equipments we suggest a melt temperature of 170 -200°C, and drying 80 - 90°C for 1 - 2 hours before use.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, please contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Black pellet

Product Packaging

- 25 kg loose bag
- 750 kg big bag or Sea bulk





Technical Datasheet

PE 80 Black HDPE Compound

EL-Lene™

H5211PC

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

EL-Lene™ EL-Pro™ EL-Wax™



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