



TECHNICAL DATA SHEET

Product Name

SCG HDPE

Product Type

HDPE Compound for Blow molding Tank

Product Grade

H800BGR

Product Description

SCG HDPE H800BGR is a green color compound, high density polyethylene resin that is specially designed for large water tanks. It provides excellent mechanical properties and process ability. Well dispersed stabilizer and anti-oxidant provide high thermal stability. Fully UV stabilizers package design for outdoor application.

Typical Application

- Water Tank

Product Characteristics

- Good process ability
- High Thermal stability
- Outstanding mechanical strength
- Good UV protection

Physical Properties

Property	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190 °C, 5.0 kg	0.24	g/10 min
Melt Flow Rate	ASTM D 1238 @ 190 °C, 21.6 kg	9.48	g/10 min
Density	ASTM D 1505	0.953	g/cm ³
Tensile Strength at Yield	ASTM D 638*	25	MPa
Tensile Strength at Break	ASTM D 638 *	> 35	MPa
Elongation at Break	ASTM D 638*	> 750	%
Flexural Modulus	ASTM D 790	> 850	MPa
Notched Izod Impact	ASTM D 256 @ 23 oC	310	J/m
Oxidative induction time	ISO 11357-6 @ 210 °C	> 30	min
Hardness	ASTM D 2240	62	Shore D
ESCR	ASTM D 1693 @ 10% Igepal B	>5000	Hrs, FO
Vicat Softening Temperature	ASTM D 1525	122.4	°C

* Crosshead speed is 100 mm/min

Note: the given values are typical value measured on the product. Values herein are not to be constructed as a product Specification.

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Processing

For extrusion of SCG HDPE H800BGR, it is recommended to use a screw giving good melting and mixing without excessive shear. A single or double flight PE screws have proven satisfactory and will be used with good result. For normal extrusion equipment, we suggest a melt temperature of 190 – 220 °C .

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Color Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Seabulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odor generation and color changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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